

Title (en)

PROCESS FOR CONTROLLING THE INTERSTAND TENSION DURING THE HOT-ROLLING OF THICK PRODUCTS.

Publication

**EP 0000454 B1 19820224 (FR)**

Application

**EP 78400031 A 19780622**

Priority

FR 7719710 A 19770624

Abstract (en)

[origin: EP0000454A1] 1. A method of monitoring the interstand tension exerted on thick products which are hot-rolled, engaged between two successive stands comprising working rolls, characterised in that - the speed of passage  $V_s$  of the product between the stands is measured continuously, - the linear speed  $V_c$  of the surface of the working rolls of one stand is measured continuously, - the slip value  $go$  for this stand is calculated from the previous measurements, - the speed of rotation of the working rolls of at least one of the two stands is acted upon so as to maintain the slip value close to a reference value corresponding to a state of weak traction.

IPC 1-7

**B21B 37/06**

IPC 8 full level

**B21B 37/52** (2006.01)

CPC (source: EP)

**B21B 37/52** (2013.01)

Cited by

EP0004598A3; FR2898523A1; US2017260880A1; US8347681B2; WO2007104865A1

Designated contracting state (EPC)

DE GB SE

DOCDB simple family (publication)

**EP 0000454 A1 19790124; EP 0000454 B1 19820224**; DE 2861644 D1 19820325; FR 2395086 A1 19790119; FR 2395086 B1 19800404

DOCDB simple family (application)

**EP 78400031 A 19780622**; DE 2861644 T 19780622; FR 7719710 A 19770624