

Title (en)

METHOD AND MEANS FOR FEEDING STRIP MATERIAL TO A MACHINE FOR MANUFACTURING HELICALLY WOUND TUBES

Publication

**EP 0005717 B1 19810211 (DE)**

Application

**EP 79101093 A 19790410**

Priority

DE 2824935 A 19780607

Abstract (en)

[origin: EP0005717A1] 1. Method of feeding strip-like, spool-wound, raw material to a spiral tube winding machine, on which the previously-glued individual strip (4) is wound helically on a former (17) and is shaped to form a tube (18) characterized in that a strip (4) is fed from each spool (3) by a separately controllable withdrawal arrangement (10, 11, 12, 13) substantially without tension to a brake device (16), by means of which there is provided in the strip (4) a predetermined constant tension by a roller belt drive.

IPC 1-7

**B65H 17/24**; **B65H 23/10**

IPC 8 full level

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CPC (source: EP)

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