

Title (en)
METHOD OF MANUFACTURING GYPSUM BOARD WITH AT LEAST ONE BEVELLED EDGE

Publication
EP 0006098 B1 19810923 (DE)

Application
EP 78200359 A 19781211

Priority
BE 2056985 A 19780517

Abstract (en)
[origin: EP0006098A1] The plasterboard panel has chamfered lengthwise edges, and the transverse edges are likewise chamfered for the whole panel width, and typically at the same angle. The panel can be made by making a sufficiently wide and deep saw cut over its entire width after manufacture to form a forked edge, which is then compressed to give the chamfer, the saw cut being filled with glue to increase its strength after compression. Alternatively, before parting the panel off a progressive pressure can be exerted by a roller on the panel end portions.

IPC 1-7
E04C 2/26

IPC 8 full level
B28B 11/08 (2006.01); **E04C 2/04** (2006.01)

CPC (source: EP)
B28B 11/0863 (2013.01); **E04C 2/043** (2013.01)

Cited by
CN112078017A; DE10054978A1; DE10054978B4; EP1674632A3; JP2022547260A; EP1674632A2; WO2013089570A1; WO2021050246A1; WO2022215037A1

Designated contracting state (EPC)
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DOCDB simple family (publication)
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