

Title (en)

METHOD FOR PRODUCING PLANE RECTANGULAR CAST IRON GRATES, MOULD AND DEVICE FOR THE REALIZATION OF THIS METHOD  
AND A FOUNDRY PRODUCT PRODUCED BY THIS METHOD

Publication

**EP 0017606 B1 19820922 (DE)**

Application

**EP 80710007 A 19800317**

Priority

DE 2910772 A 19790319

Abstract (en)

[origin: EP0017606A1] 1. Method for producing plane rectangular covering grid plates of cast iron consisting of longitudinal interstices between longitudinal bars (2) which, in an angle to these, are connected with transverse bars (3), characterized by the use of a horizontally arranged open mould (10) which, by means of a filling-system, is to be filled with a, manually or automatically proportioned, melted quantity, amounting to not more than from 4 to 2 mm underneath the mould surface.

IPC 1-7

**B22D 23/00**; **B22D 25/02**; **A01K 1/015**

IPC 8 full level

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