

Title (en)

PROCESS FOR THE MANUFACTURE OF HOLLOW BODIES OF AN ALUMINIUM ALLOY, AND PRODUCTS THUS OBTAINED

Publication

EP 0020282 B1 19821229 (FR)

Application

EP 80420064 A 19800528

Priority

FR 7915054 A 19790601

Abstract (en)

[origin: ES8102198A1] The invention relates to a process for obtaining hollow bodies made of aluminum alloy having a high bursting strength, and to the products thus obtained. The alloy contains (by weight): from 7.6 to 9.5% of Zn from 1 to 1.8% of Cu from 2.4 to 3.5% of Mg from 0.07 to 0.17% of Cr from 0.15 to 0.25% of Mn from 0.08 to 0.14% of Zr less than 0.2% of Fe, 0.15% of Si 0.10% of Ti and optionally less than 0.01% of V. It has a tensile stress (lengthwise direction) and a bursting strength (transverse direction) greater than or equal to 660 MPa. Its structure is characterized by the absence of large intermetallic compounds (>35 μ m) after a specific solidification test. It can be used in all the safety applications involving a container under pressure (bottles of compressed gas, etc.).

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C22C 21/10; **C22F 1/04**

IPC 8 full level

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CPC (source: EP US)

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Cited by

US5932037A; EP1464719A1; EP0670377A1; FR2716896A1; EP0375571A1; FR2640644A1; WO03085146A1; WO9424326A1

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