

Title (en)  
PROCESS FOR PRODUCING A DECORATIVE FINISHED EFFECT SHEET

Publication  
**EP 0022153 B1 19821013 (DE)**

Application  
**EP 80102269 A 19800426**

Priority  
DE 2927746 A 19790710

Abstract (en)  
[origin: EP0022153A1] 1. Process for the manufacture of a decorative finished-effect film based on carrier webs made of paper, which contain, in the paper, condensation resins and additionally, if appropriate, polymerisation resins, uniformly distributed and in an amount adequate for achieving delamination resistance, these carrier webs being coated or printed with an acrylate resin, which may or may not be curable, and the coated carrier webs then being heated until they reach a Darr value of  $\leq 6$  % by weight, characterized in that the carrier webs thus obtained are printed by means of metered roller application, with 2 to 10 g (expressed as solid resin)/m<sup>2</sup> of a solution of a finishing lacquer consisting of nitrocellulose lacquer or of an acid-curing nitrocellulose-containing lacquer.

IPC 1-7  
**D21H 5/00**; **B41M 7/02**

IPC 8 full level  
**B05D 5/06** (2006.01); **B41M 7/00** (2006.01); **D06N 7/04** (2006.01); **D21H 19/34** (2006.01); **D21H 27/26** (2006.01)

CPC (source: EP)  
**B41M 7/0054** (2013.01); **D21H 27/26** (2013.01); **D21H 19/34** (2013.01)

Cited by  
EP2574476A1; EP0122589A3; DE19734941A1; NL2007494C2; US9091025B2; WO2015065191A1; US9033486B2; WO2016105202A1; WO0121892A1; WO9856990A1

Designated contracting state (EPC)  
BE FR GB IT SE

DOCDB simple family (publication)  
**DE 2927746 B1 19800724**; **DE 2927746 C2 19810527**; EP 0022153 A1 19810114; EP 0022153 B1 19821013; ES 492509 A0 19810216; ES 8102732 A1 19810216; JP S5615499 A 19810214

DOCDB simple family (application)  
**DE 2927746 A 19790710**; EP 80102269 A 19800426; ES 492509 A 19800617; JP 9332880 A 19800710