

Title (en)

METHOD OF MANUFACTURING A CLAMPING PORTION ON A PIN ELEMENT FOR PRESS FIT MOUNTING INTO A BORE

Publication

EP 0023296 B1 19830601 (DE)

Application

EP 80103983 A 19800710

Priority

DE 2930560 A 19790727

Abstract (en)

[origin: EP0023296A1] 1. A method of producing an at least partially elastically compressable clamping zone (17) which forms a section of a pin-shaped element and which serves for forcelocking the element in a bore, wherein the clamping zone is formed by dividing the element (1) into at least two arms (8) which are connected to one another at both ends and by increasing the distance between these two arms relative to one another, characterised in that the division of the element (1) into two arms (8) is effected by means of two wedges (2, 3) which can be moved in opposite directions to one another and which have cutting edges (4) which are aligned parallel to the longitudinal axis (5) of the element (1) and have wedge angles of about 30 degrees to 60 degrees, in such a way that the wedges (2, 3) are either simultaneously pressed into the element (1), in which case the cutting edges are slightly offset relative to one another, or that the wedges (2, 3) are pressed consecutively into the element (1), in which case the cutting edges (4) are in line with one another and the element (1) is correspondingly supported on the opposite side ; and that the arms (8) which give way outwardly when the wedges (2, 3) are pressed into the element (1), are checked transversely to the direction of movement of the wedges (2, 3) by means of abutments (9) which are adapted to the curvature of the bore.

IPC 1-7

H01R 43/00; **B21G 3/00**

IPC 8 full level

B21G 3/00 (2006.01); **H01R 12/58** (2011.01); **H01R 43/00** (2006.01); **H01R 43/16** (2006.01)

CPC (source: EP)

H01R 43/16 (2013.01); **H01R 12/585** (2013.01)

Citation (examination)

DE 895740 C 19531105 - STEINLECHNER HEINRICH

Cited by

EP0301730A3; US4691979A; EP0313300A1; EP0325296A3; EP0148792A3; US7377823B2; WO2020229341A1; WO9202060A1

Designated contracting state (EPC)

AT BE CH DE FR GB IT LI NL SE

DOCDB simple family (publication)

EP 0023296 A1 19810204; **EP 0023296 B1 19830601**; AT E3682 T1 19830615; DE 2930560 A1 19810129; DE 2930560 C2 19820304; DE 3063607 D1 19830707

DOCDB simple family (application)

EP 80103983 A 19800710; AT 80103983 T 19800710; DE 2930560 A 19790727; DE 3063607 T 19800710