

Title (en)
FOLDING DEVICE FOR ROTARY WEB-PRINTING MACHINES

Publication
EP 0023630 B1 19830525 (DE)

Application
EP 80104139 A 19800716

Priority
DE 2931968 A 19790807

Abstract (en)
[origin: DE2953538A1] The sheet cutting and folding system at the delivery end of a printing machine includes a collector cylinder (5) and cutting cylinder (6) underneath a funnel through which the printed web (1) passes. The web is pulled by a pair of rollers (4) and guided around the collector cylinder which has a perforator (10) projecting from its surface. The cutting cylinder which rotates against it, has a cutting blade (14) diametrically opposite a double cutting blade (13). The double blade can cut a strip which has been perforated from the cut sheet, which is afterwards removed before the folded sheet is released.. The mechanism is for cutting double pages forming four sides of e.g. brochures. The system can include an adhesive applicator which is operated cyclically so that multiple page sections can be built up. The perforator enables a collector roller with a hardened surface to be used, without being out of balance so that oscillation is not generated. The position of the cut is accurately maintained.

IPC 1-7
B41F 13/60

IPC 8 full level
B41F 13/60 (2006.01); **B41F 13/62** (2006.01); **B41F 13/64** (2006.01); **B65H 45/28** (2006.01)

CPC (source: EP US)
B41F 13/60 (2013.01 - EP US); **B41F 13/62** (2013.01 - EP US); **B41F 13/64** (2013.01 - EP US); **B65H 29/51** (2013.01 - EP US); **B65H 45/28** (2013.01 - EP US); **Y10T 83/2072** (2015.04 - EP US); **Y10T 83/4838** (2015.04 - EP US)

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EP2862716A3; EP0771625A1; DE3512308A1; EP0661227A1; US5551678A; EP1650152A1; DE102004051143A1; DE102004051143B4

Designated contracting state (EPC)
AT BE CH DE FR GB IT LI NL SE

DOCDB simple family (publication)
EP 0023630 A1 19810211; EP 0023630 B1 19830525; AR 224016 A1 19811015; AT E3518 T1 19830615; AU 537956 B2 19840719; AU 6108780 A 19810212; CA 1140606 A 19830201; DE 2931968 B1 19810716; DE 2953538 A1 19810219; DE 2953538 C2 19820616; DE 3063493 D1 19830707; DK 146377 B 19830926; DK 146377 C 19840305; DK 338280 A 19810208; ES 493827 A0 19810401; ES 8104071 A1 19810401; FR 2463002 A1 19810220; GB 2055769 A 19810311; GB 2055769 B 19830505; IT 1132277 B 19860702; IT 8023863 A0 19800801; JP S5628163 A 19810319; JP S5844585 B2 19831004; MX 153852 A 19870126; NO 150552 B 19840730; NO 150552 C 19841107; NO 802360 L 19810209; US 4344610 A 19820817; ZA 804781 B 19810826

DOCDB simple family (application)
EP 80104139 A 19800716; AR 28198880 A 19800730; AT 80104139 T 19800716; AU 6108780 A 19800805; CA 356795 A 19800723; DE 2931968 A 19790807; DE 2953538 A 19800903; DE 3063493 T 19800716; DK 338280 A 19800806; ES 493827 A 19800730; FR 8017279 A 19800805; GB 8025163 A 19800801; IT 2386380 A 19800801; JP 10683180 A 19800805; MX 18344880 A 19800805; NO 802360 A 19800806; US 17563880 A 19800706; ZA 804781 A 19800806