Title (en)

DEVICE FOR THE AUTOMATIC FEEDING OF ROD STOCK TO A BENDING MACHINE FOR CONCRETE-REINFORCEMENT STIRRUPS

Publication

EP 0027106 B1 19830126 (DE)

Application

EP 80890111 A 19801001

Priority

AT 644479 A 19791002

Abstract (en)

[origin: EP0027106A1] 1. Apparatus for automatic feeding of rod material (1) to the bending tools (11) of a bending machine for reinforcing concrete stirrups, by using at least one driven pair of coacting feed rolls (6, 7; 25, 26) overlapping the material in a conjugate form, which rolls are guided such that they are shiftable against each another in their plane and can be separated in case of need, and a rod thrower (18) which throws the rod ends perpendicular to the rod axis, characterized in that the feed rolls (6, 7; 25, 26) can be moved apart to such an extent that an exit of the rod material from the rolls' gap in a direction perpendicular to the rolls' plane is enabled, in that the rod thrower (18) is disposed in the range of the rolls' gap and in that before and/or behind the pair of feed rolls (6, 7; 25, 26) straight rod guides (5, 9; 28, 29) are disposed, from which, by means of the rod thrower (18), simultaneously with the enlargement of the roll's gap also a side exit passage can be opened for the rod material.

IPC 1-7

B21F 23/00; B21D 11/12

IPC 8 full level

B21D 43/00 (2006.01); B21F 23/00 (2006.01)

CPC (source: EP)

B21D 43/006 (2013.01); B21F 23/005 (2013.01); B21F 23/007 (2013.01)

Cited by

CN105414416A; EP0092462A1; FR2525505A1; CN103687681A; CN105436362A; WO2012171528A1; EP0875309B2

Designated contracting state (EPC)

DE FR GB IT

DOCDB simple family (publication)

EP 0027106 A1 19810415; EP 0027106 B1 19830126; AT 365484 B 19820125; AT A644479 A 19810615; DE 3061796 D1 19830303

DOCDB simple family (application)

EP 80890111 A 19801001; AT 644479 A 19791002; DE 3061796 T 19801001