Title (en)

MOULD, PARTICULARLY FOR CASTING SANITARY APPLIANCES WITH AN INTEGRAL RIM OF CLOSED OR OPEN TYPE

Publication

EP 0032274 A3 19810805 (EN)

Application

EP 80201247 A 19801230

Priority

IT 4680480 A 19800122

Abstract (en)

[origin: EP0032274A2] The patent concerned relates to a mould for casting sanitary appliances with an open or closed integral rim, comprising a lower mould piece and at least two lateral mould pieces arranged to close together on this latter with a horizontal mutual approach movement, and further comprising, at the upper ends of the inner surfaces of the two lateral mould pieces, coplanar perimetral ledges which project towards the central zone of the mould such that the upper horizontal wall of the open or closed integral rim of the article to be cast becomes formed on their lower faces during the casting stages; the aperture defined by said coplanar perimetral ledges being closed by a suitable plug, of which that portion inserted into the aperture constitutes the forming surface for the inner vertical wall of the open or closed rim.

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B28B 1/26

IPC 8 full level

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CPC (source: EP)

B28B 1/261 (2013.01)

Citation (search report)

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