

Title (en)

METHOD AND APPARATUS FOR THE ELECTROSTATIC POWDER COATING OF ARTICLES

Publication

**EP 0034277 B1 19840926 (DE)**

Application

**EP 81100608 A 19810128**

Priority

DE 3005678 A 19800215

Abstract (en)

[origin: US4430359A] Objects are coated using electrostatically charged powder grains by feeding an air-powder mixture to a spray bell, fanning out the flow of the air-powder mixture and centrifuging the powder particles off the spray head. The powder particles are conveyed onto the object to be treated by applying an electric field between the spray bell and the object. A fluidized flow of powder, that is, a flowable mixture of air and powder, is supplied at low speed to the spray bell, accelerated minimally when passing into the rotating bell, then accelerated by the bell to 500 to 6000 rpm, transported to the rim of the bell and there centrifuged off.

IPC 1-7

**B05B 5/04**

IPC 8 full level

**B05B 5/04** (2006.01); **B05B 3/10** (2006.01)

CPC (source: EP US)

**B05B 3/1064** (2013.01 - EP US); **B05B 5/0403** (2013.01 - EP US); **B05B 5/0415** (2013.01 - EP US); **B05B 5/0418** (2013.01 - EP US)

Designated contracting state (EPC)

AT BE CH DE FR GB IT LI NL SE

DOCDB simple family (publication)

**EP 0034277 A2 19810826; EP 0034277 A3 19811216; EP 0034277 B1 19840926;** AT E9547 T1 19841015; DE 3005678 A1 19810820;  
DE 3005678 C2 19820624; DE 3166227 D1 19841031; US 4430359 A 19840207; US 4450785 A 19840529

DOCDB simple family (application)

**EP 81100608 A 19810128;** AT 81100608 T 19810128; DE 3005678 A 19800215; DE 3166227 T 19810128; US 39467982 A 19820702;  
US 47427583 A 19830317