

Title (en)

A machine and a method for producing saddle-stapled booklets.

Title (de)

Maschine und Verfahren zum Herstellen am Rücken gehefteter Bogen.

Title (fr)

Machine et procédé pour fabrication de cahiers brochés au dos.

Publication

**EP 0034921 A2 19810902 (EN)**

Application

**EP 81300687 A 19810219**

Priority

GB 8006024 A 19800222

Abstract (en)

A machine for producing a saddle-stapled booklet has a tray for receiving and registering sheets to form a group of sheets. The group of sheets is moved horizontally between the upper edge of a vertically movable folder blade (4) between a pair of parallel, side-by-side rollers (2) to fold the sheets. Continued upward movement of the blade (4) drives the folded group of sheets against a pair of staplers (1,1). The booklet thus produced is rejected laterally by a pair of crease-forming rollers (3) disposed side-by-side and rotatable in parallel vertical axes.

IPC 1-7

**B42B 4/00**

IPC 8 full level

**B42B 4/00** (2006.01); **B65H 45/18** (2006.01)

CPC (source: EP)

**B42B 4/00** (2013.01); **B65H 45/18** (2013.01)

Cited by

EP1103508A3; EP1213245A1; EP0945386A1; NL1008727C2; EP0520967A1; US5284466A; US6709375B2; US7325799B2; US6692208B1

Designated contracting state (EPC)

BE DE FR GB NL

DOCDB simple family (publication)

**EP 0034921 A2 19810902; EP 0034921 A3 19811230**

DOCDB simple family (application)

**EP 81300687 A 19810219**