

Title (en)
Rolling method and apparatus.

Title (de)
Walzverfahren und Vorrichtung.

Title (fr)
Procédé de laminage et appareil.

Publication
EP 0035077 A1 19810909 (EN)

Application
EP 80300637 A 19800304

Priority
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Abstract (en)
Rolling plant for hot rolling metal workpieces comprises a reversing roughing mill (12), a continuous finishing mill (15) spaced from the roughing mill (12) and an intermediate coiler (17) which can be retracted to an inoperative position clear of the pass-line. In the penultimate forward pass of the roughing mill (12), the coiler (17) is in its inoperative position and the workpiece (S1) is rolled to a length greater than the coiler - roughing mill spacing but less than the finishing mill - roughing mill spacing, the leading end of the workpiece passing under the coiler (17). In the final forward pass, the coiler (17) is in its operative position on the pass-line and effects coiling of the workpiece (S1). Subsequently, the coil is uncoiled and led out to the finishing mill (15).

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IPC 8 full level
B21B 1/34 (2006.01)

CPC (source: EP)
B21B 1/34 (2013.01)

Citation (search report)

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Designated contracting state (EPC)
AT BE CH DE FR IT LU NL SE

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