

Title (en)

PROCESS FOR CHARGING A PYROTECHNIC DELAY UNIT

Publication

EP 0036810 B1 19840125 (FR)

Application

EP 81400424 A 19810319

Priority

FR 8006293 A 19800321

Abstract (en)

[origin: EP0036810A1] 1. A method for loading a pyrotechnic delay module of the type comprising, successively, mixtures of compounds in powder form consisting of an ignition composition, a delay composition and, possibly, a reinforcing composition, characterized in that it comprises the following successive steps : - loading of all the ignition composition, - loading of about 20 % of the delay composition, - compression with a conical punch under a pressure of about 1,900 bar, - loading of about 60 % of the delay composition, - compression with a conical punch under a pressure of about 1,900 bar, - loading of the rest of the delay composition, followed by the reinforcing composition, - a last compression with a flat punch under a pressure of about 1,900 bar.

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EP 0036810 A1 19810930; EP 0036810 B1 19840125; DE 3162005 D1 19840301; ES 500328 A0 19811216; ES 8201306 A1 19811216; FR 2478808 A1 19810925; FR 2478808 B1 19851213

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