

Title (en)
Production of knitted garments.

Title (de)
Herstellung gestrickter Kleidungsstücke.

Title (fr)
Fabrication de vêtements tricotés.

Publication
EP 0037629 A1 19811014 (EN)

Application
EP 81300664 A 19810218

Priority
• GB 8011228 A 19800403
• GB 8021885 A 19800703

Abstract (en)
A succession of seamless tubular garment blanks 11 are knitted integrally on a cylindrical knitting machine, each blank 11 including at one end thereof a welt or selvedge 12 forming part of a knitted elasticated portion 13 which is destined to form an elasticated waistband in the finished garment. The elasticated portion 13 is separated from the next succeeding blank 11 by a steam-soluble draw thread 14. After knitting, the blanks are flattened, pre-shrunk and separated in a single steam-treatment operation. An end of each blank remote from portion 13 is then shaped by a cutting machine, and the blank centre-crease folded in a conventional manner. Because the welt or selvedge 12 of each blank is knitted in finished form, there is no need for a separate hemming operation and the make-up of the garment is therefore improved.

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D04B 1/24

IPC 8 full level
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CPC (source: EP KR)
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Citation (search report)
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