

Title (en)

MEANS TO REMOVE HEADS OR TO SEPARATE CLUSTERS

Publication

**EP 0041424 B1 19831130 (FR)**

Application

**EP 81400757 A 19810513**

Priority

FR 8012293 A 19800603

Abstract (en)

[origin: EP0041424A1] 1. An installation for removing the deadheads or sullage pieces from castings, comprising a deadhead or sullage piece removing tool holding press (1), the castings (P) being presented under the tool at a working station on lower positioning tools (16, 17, 18, 19), characterized in that it comprises a roundabout conveyor (4) with starlike arranged arms (5) adapted, at their ends, to support the lower positioning tools (16, 17, 18, 19) by mutual engagement of corresponding forms, and in that the deadhead or sullage piece removing station comprises an elevating device (21) for each positioning tool adapted to bring the latter to a deadhead or sullage piece removing position, said device being adapted to support the force of the press tool and to relieve therefrom the corresponding arm of the roundabout conveying device.

IPC 1-7

**B22D 31/00**; **B29F 1/05**

IPC 8 full level

**B22D 31/00** (2006.01)

CPC (source: EP)

**B22D 31/00** (2013.01)

Cited by

CN104801698A; WO9006195A1; KR101221369B1

Designated contracting state (EPC)

BE CH DE GB IT LI SE

DOCDB simple family (publication)

**EP 0041424 A1 19811209**; **EP 0041424 B1 19831130**; DE 3161540 D1 19840105; ES 502343 A0 19820401; ES 8203667 A1 19820401; FR 2483276 A1 19811204; FR 2483276 B1 19830527

DOCDB simple family (application)

**EP 81400757 A 19810513**; DE 3161540 T 19810513; ES 502343 A 19810520; FR 8012293 A 19800603