

Title (en)  
INDIRECT METAL EXTRUSION PRESS AND APPARATUS FOR REMOVING "FROZEN" BILLETS

Publication  
**EP 0043025 B1 19840222 (DE)**

Application  
**EP 81104623 A 19810616**

Priority  
DE 3023388 A 19800623

Abstract (en)  
[origin: ES8203243A1] Metal billets trapped in the billet container of an indirect extrusion press are removed by indirect extrusion in the reverse direction until the billet size is reduced sufficiently for the residue to be expelled bodily from the container. The stem used to support the container-closing plug constitutes, or is replaced by a stem for effecting the reverse indirect extrusion.

IPC 1-7  
**B21C 23/21**; **B21C 23/20**

IPC 8 full level  
**B21C 23/20** (2006.01); **B21C 23/21** (2006.01); **B21C 35/04** (2006.01)

CPC (source: EP US)  
**B21C 23/205** (2013.01 - EP US); **B21C 23/218** (2013.01 - EP US); **B21C 35/04** (2013.01 - EP US)

Cited by  
GB2243317A; GB2243317B; EP0818252A1; FR2750901A1; US5931041A; WO9513150A1; WO9006823A1

Designated contracting state (EPC)  
AT BE CH DE FR GB IT LI

DOCDB simple family (publication)  
**EP 0043025 A1 19820106**; **EP 0043025 B1 19840222**; AT E6347 T1 19840315; DE 3023388 A1 19820121; DE 3162365 D1 19840329; ES 502508 A0 19820401; ES 8203243 A1 19820401; JP H0156843 B2 19891201; JP S5728618 A 19820216; US 4809531 A 19890307

DOCDB simple family (application)  
**EP 81104623 A 19810616**; AT 81104623 T 19810616; DE 3023388 A 19800623; DE 3162365 T 19810616; ES 502508 A 19810526; JP 9542081 A 19810622; US 27503081 A 19810618