

Title (en)

Method of casting metal objects, mould and production line for carrying out said method, model and mould machine for manufacturing such mould, dosed amount of additive, dosing device and fusible plug administering device.

Title (de)

Verfahren zum Giessen von Gegenständen, Giessform und Giesseinrichtung dafür, Modell und Formmaschine zur Herstellung der Giessformen, Dosieren von Zusätzen und deren Zuführung mit Hilfe eines schmelzbaren Ppropfens.

Title (fr)

Procédé de coulée pour pièces, moule et installation de coulée, modèle et machine à mouler les moules, dosage des additifs et leur introduction par bouchon fusible.

Publication

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Application

EP 81201051 A 19810918

Priority

NL 8005333 A 19800924

Abstract (en)

When casting metal objects, first of all in a preparation step liquid metal and additive are joined to one another in a preparatory chamber giving access to a mould cavity of a mould, subsequently the cast metal is led on to the mould cavity during a leading-in step.

IPC 1-7

B22D 1/00; **C21C 1/10**; **B22D 47/02**

IPC 8 full level

B22D 1/00 (2006.01); **C21C 1/10** (2006.01)

CPC (source: EP)

B22D 1/007 (2013.01); **C21C 1/10** (2013.01)

Citation (search report)

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Designated contracting state (EPC)

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