

Title (en)
METHOD OF AND INSTALLATION FOR THE CONTINUOUS MECHANICAL REMOVAL OF MATERIAL FORM CASTING STRAND SURFACES

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Application
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DE 3044832 A 19801128

Abstract (en)
[origin: EP0053274A1] 1. Method for the continuous mechanical removal of material from continuous casting surfaces in the hot state, in which the hot strand (1) before the transverse parting (6) is machined simultaneously on mutually opposite sides, for example on the upper and the lower side, by machining tools (10), for example grinding discs (10', 10''), planing blades or milling tools, moving to and from between the strand edges, characterised thereby, that the removal operation is carried out each time on tracks (14', 14''), which extend obliquely in strand movement direction (11) and are inclined alternately to right and left, and the removal operation (10, 10', 10'') is in that case intensified in dependence on arising surface faults.

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