

Title (en)
EXTRUSION METHOD

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Application
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JP 16991880 A 19801129

Abstract (en)
[origin: EP0053510A2] A method and apparatus for hot lubricated metal extrusion in which a billet is extruded into a solid or tubular form by means of a die and/or a mandrel with an organic lubricant interposed within a container, the method comprising feeding a combustion improver or a mixture of a combustion improver and water to the surface of the extruded product to burn off the carbide of the lubricant deposited on the surface of the extruded product.

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CPC (source: EP)
B21C 23/007 (2013.01); **B21C 23/32** (2013.01); **B21C 43/00** (2013.01)

Cited by
US6708752B2; WO03055626A1; WO02085560A1; US7427190B2; US7934627B2; US6712125B2; US6712126B2

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