

Title (en)
A METHOD OF PRODUCING FROZEN CASTING MOULDS OR CORES.

Title (de)
VERFAHREN ZUR HERSTELLUNG GEFRORENER GIESSFORMEN ODER KERNE.

Title (fr)
PROCEDE DE PRODUCTION DE MOULES DE COULEE OU NOYAUX SOLIDIFIES.

Publication
EP 0054061 A1 19820623 (EN)

Application
EP 81901923 A 19810622

Priority
DK 267580 A 19800623

Abstract (en)
[origin: WO8200015A1] To produce frozen casting moulds or core boxes the binder is cooled till freezing at least partly before or during the moulding process. This allows the production rate to be increased to such a level that the working rate of automatic machines for the production of casting moulds and core boxes can be turned into full account.

Abstract (fr)
Pour produire des moules de coulee ou des boites a noyau solidifies le liant est refroidi jusqu'a obtenir une solidification au moins partielle avant ou pendant le moulage. Ceci permet d'augmenter la cadence de production jusqu'a un niveau tel que la capacite de travail des machines automatiques de production de moules de coulage et de boite a noyau puisse etre totalement utilisee.

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B22C 9/00

IPC 8 full level
B22C 9/12 (2006.01); **B22C 9/02** (2006.01)

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B22C 9/126 (2013.01)

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WO 8200015 A1 19820107; BE 889350 A 19811223; CA 1183320 A 19850305; CS 257755 B2 19880615; DD 159531 A5 19830316; DK 151776 B 19880104; DK 151776 C 19880815; DK 267580 A 19811224; EP 0054061 A1 19820623; EP 0054061 B1 19841003; ES 503284 A0 19821116; ES 8301130 A1 19821116; IT 1136695 B 19860903; IT 8122460 A0 19810619; JP H0144424 B2 19890927; JP S57500819 A 19820513; PL 130506 B1 19840831; PL 231819 A1 19820215; SU 1366043 A3 19880107; ZA 814230 B 19820428

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