

Title (en)  
METHOD OF DRESSING GRINDING WHEELS AND DEVICE THEREFOR

Publication  
**EP 0054214 B1 19850410 (DE)**

Application  
**EP 81110024 A 19811201**

Priority  
CH 916180 A 19801211

Abstract (en)  
[origin: US4458660A] Methods and apparatus for preparing a grinding wheel and performing a grinding operation are provided in accordance with the teachings of the instant invention wherein a single treatment cylinder is employed to profile a grinding wheel. Initially, a circumferential speed relation which is smaller than one (1) is employed between the grinding wheel and treatment cylinder to cause initial profiling to occur in a manner to avoid damage to the binding material. Thereafter, when a desired minimum area of contact is achieved, the circumferential speed relationship is increased to approximately one (1) to achieve a profiling having a desired grinding efficiency. A rough grinding operation may then be commenced. Upon the completion of the rough grinding operation, profiling of the grinding wheel may be again established using a circumferential speed relationship which is small to achieve a fine grinding profile. Thereafter, a fine grinding operation may be performed.

IPC 1-7  
**B24B 53/06**; **B24B 53/00**

IPC 8 full level  
**B24B 53/00** (2006.01); **B24B 53/06** (2006.01); **B24B 53/07** (2006.01)

CPC (source: EP US)  
**B24B 53/00** (2013.01 - EP US); **B24B 53/07** (2013.01 - EP US)

Cited by  
ITMO20100070A1

Designated contracting state (EPC)  
AT BE CH DE FR GB IT LI LU NL SE

DOCDB simple family (publication)  
**EP 0054214 A1 19820623**; **EP 0054214 B1 19850410**; AT E12603 T1 19850415; DE 3169891 D1 19850515; JP S57168863 A 19821018; US 4458660 A 19840710

DOCDB simple family (application)  
**EP 81110024 A 19811201**; AT 81110024 T 19811201; DE 3169891 T 19811201; JP 19946481 A 19811210; US 32925381 A 19811210