

Title (en)  
SPARK PLUG ELECTRODE AND ITS METHOD OF MANUFACTURE

Publication  
**EP 0054374 A3 19820721 (EN)**

Application  
**EP 81305642 A 19811127**

Priority  
GB 8039567 A 19801210

Abstract (en)  
[origin: EP0054374A2] In a method of making a spark plug centre electrode, a billet (12) of a first metal which has good thermal conductivity is placed within a cup-shaped billet (10) of a second metal having good corrosion resistance, the first metal being melted within the cup-shaped billet of the second metal and, subsequent to cooling, the composite billet is extruded through an extrusion die (17) to form a composite centre electrode in which a core of the first metal is enclosed substantially entirely within a sheath of the second metal.

IPC 1-7  
**B21C 23/22**; **B21K 21/08**; **H01T 13/20**

IPC 8 full level  
**B21C 23/22** (2006.01); **H01T 13/39** (2006.01); **H01T 21/02** (2006.01)

CPC (source: EP)  
**B21C 23/22** (2013.01); **H01T 13/39** (2013.01); **H01T 21/02** (2013.01)

Citation (search report)

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Designated contracting state (EPC)  
BE DE FR GB IT

DOCDB simple family (publication)  
**EP 0054374 A2 19820623**; **EP 0054374 A3 19820721**; **EP 0054374 B1 19850313**; AU 551102 B2 19860417; AU 7813781 A 19820617; CA 1203510 A 19860422; DE 3169299 D1 19850418; GB 2088753 A 19820616; GB 2088753 B 19840201; NZ 199163 A 19840928; ZA 818375 B 19821124

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