

Title (en)
SPARK PLUG ELECTRODE AND ITS METHOD OF MANUFACTURE

Publication
EP 0054374 B1 19850313 (EN)

Application
EP 81305642 A 19811127

Priority
GB 8039567 A 19801210

Abstract (en)
[origin: EP0054374A2] In a method of making a spark plug centre electrode, a billet (12) of a first metal which has good thermal conductivity is placed within a cup-shaped billet (10) of a second metal having good corrosion resistance, the first metal being melted within the cup-shaped billet of the second metal and, subsequent to cooling, the composite billet is extruded through an extrusion die (17) to form a composite centre electrode in which a core of the first metal is enclosed substantially entirely within a sheath of the second metal.

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IPC 8 full level
B21C 23/22 (2006.01); **H01T 13/39** (2006.01); **H01T 21/02** (2006.01)

CPC (source: EP)
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