

Title (en)
IMPROVEMENTS IN REFRIGERATOR HEAT EXCHANGERS

Publication
EP 0057091 A3 19821027 (EN)

Application
EP 82300316 A 19820121

Priority
GB 8102122 A 19810123

Abstract (en)
[origin: EP0057091A2] A heat exchange unit mainly for a refrigerator comprises a sheet of metal which has been perforated by punching using a roller having a plurality of teeth which causes material to be displaced to form a rectangular perforation and the displaced material to be bent to one side of the sheet around the perforation. The roller forms a series of lines of perforations 2 between which is left an unperforated strip 3 having indentations 4 to which is spot welded the condenser tubing 5 in the form of a serpentine.

IPC 1-7
F25B 39/04; **F28F 1/22**

IPC 8 full level
F25B 39/04 (2006.01); **F28F 1/22** (2006.01)

CPC (source: EP)
F25B 39/04 (2013.01); **F28F 1/22** (2013.01)

Citation (search report)

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Designated contracting state (EPC)
DE FR IT NL SE

DOCDB simple family (publication)
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