

Title (en)

METHOD AND APPARATUS FOR PRODUCTION OF TUBES, AND RESULTING PRODUCT

Publication

**EP 0060820 B2 19891018 (EN)**

Application

**EP 82850048 A 19820311**

Priority

- SE 8101609 A 19810313
- SE 8105474 A 19810915

Abstract (en)

[origin: EP0148514A2] The invention relates to a method and an apparatus for production of tubes and the resulting product. The invention makes the production of bent tubes possible by cold drawing of a hollow tube blank (10) in one operation for reduction of the outer diameter and the wall thickness. It is characterized in that a straight tube blank is drawn through a drawing tool comprising a drawing die (13) and a straight mandrel (12) which is short relative to the tube blank and applied centrally in the tube blank. Drawing means (15, 16) attached to the tube end draw the tube along a pre-determined curved path, suitably in surface contact with a guiding device (17) with a pre-determined curved surface. For a pre-set angle between the central axis of the drawing die (13) and the central axis of the tube (10) at the exit of the drawing die, the tube gets a constant radius of curvature. Hereby production of tubes with a curvature adjusted to each purpose becomes possible.

IPC 1-7

**B21C 1/24**; **B21D 7/022**

IPC 8 full level

**B21C 1/24** (2006.01); **B21C 3/00** (2006.01); **B21C 3/16** (2006.01); **B21C 37/28** (2006.01); **B21D 7/022** (2006.01); **F16L 43/00** (2006.01)

CPC (source: EP US)

**B21C 1/24** (2013.01 - EP US); **B21C 37/28** (2013.01 - EP US); **B21D 7/022** (2013.01 - EP US)

Cited by

EP0177027A3; EP0388824A3; EP0243789A3; US8519026B2

Designated contracting state (EPC)

AT BE CH DE FR GB IT

DOCDB simple family (publication)

**EP 0148514 A2 19850717**; **EP 0148514 A3 19851218**; **EP 0148514 B1 19890201**; DE 3264497 D1 19850808; EP 0060820 A1 19820922; EP 0060820 B1 19850703; EP 0060820 B2 19891018; ES 270561 U 19830716; ES 270561 Y 19840216; ES 510383 A0 19830801; ES 8307548 A1 19830801; FI 823632 A0 19821025; FI 823632 L 19821025; FI 85229 B 19911213; FI 85229 C 19920325; JP H0615087 B2 19940302; JP S58500241 A 19830217; US 4722213 A 19880202; WO 8203191 A1 19820930

DOCDB simple family (application)

**EP 84201476 A 19820311**; DE 3264497 T 19820311; EP 82850048 A 19820311; ES 270561 U 19830228; ES 510383 A 19820312; FI 823632 A 19821025; JP 50089082 A 19820312; SE 8200064 W 19820312; US 900687 A 19870128