

Title (en)
Watch case.

Title (de)
Uhrgehäuse.

Title (fr)
Boîte de montre.

Publication
EP 0064951 B1 19940302 (FR)

Application
EP 82810187 A 19820503

Priority
CH 285981 A 19810501

Abstract (en)
[origin: EP0064951A1] The glass (1) of the watchcase carries the ornamental parts of the visible face of the case, which surrounds the dial (17). These parts comprise a frame (2) of precious or semi-precious material or a very thin layer of metal coating (31) deposited under the glass (1). The frame (2) is undissolubly and resistanly adhered under the glass (1) and a spacing frame (3) is adhered in the same way under the frame (2). The flange (6) of tapped sleeves (5) is imprisoned and adhered inside housings (7) formed in the face of the frame (3) which is adhered to the frame (2). The assembly of those parts (2, 3, 5) and the glass (1) are fixed to the middle (8) by means of screws (9) traversing the needle and fitting in the sleeves (5) which are engaged into borings (19) of the middle. Under the metal layer (31), only one spacing frame (25) of ordinary metal is required and the sleeves (5) are welded in housings (46) of that frame.

IPC 1-7
G04B 37/18; **G04B 39/02**

IPC 8 full level
G04B 37/08 (2006.01); **G04B 37/00** (2006.01); **G04B 39/00** (2006.01); **G04B 39/02** (2006.01); **G04B 45/00** (2006.01)

CPC (source: EP)
G04B 37/0008 (2013.01); **G04B 39/006** (2013.01)

Cited by
EP1241541A1; GB2123330A; EP0327829A1; CH674292GA3; US4967402A; US6666576B2

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CH DE FR GB IT LI

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