

Title (en)  
Watch case.

Title (de)  
Uhrgehäuse.

Title (fr)  
Boîte de montre.

Publication  
**EP 0064951 B1 19940302 (FR)**

Application  
**EP 82810187 A 19820503**

Priority  
CH 285981 A 19810501

Abstract (en)  
[origin: EP0064951A1] The glass (1) of the watchcase carries the ornamental parts of the visible face of the case, which surrounds the dial (17). These parts comprise a frame (2) of precious or semi-precious material or a very thin layer of metal coating (31) deposited under the glass (1). The frame (2) is undissolubly and resistanly adhered under the glass (1) and a spacing frame (3) is adhered in the same way under the frame (2). The flange (6) of tapped sleeves (5) is imprisoned and adhered inside housings (7) formed in the face of the frame (3) which is adhered to the frame (2). The assembly of those parts (2, 3, 5) and the glass (1) are fixed to the middle (8) by means of screws (9) traversing the needle and fitting in the sleeves (5) which are engaged into borings (19) of the middle. Under the metal layer (31), only one spacing frame (25) of ordinary metal is required and the sleeves (5) are welded in housings (46) of that frame.

IPC 1-7  
**G04B 37/18**; **G04B 39/02**

IPC 8 full level  
**G04B 37/08** (2006.01); **G04B 37/00** (2006.01); **G04B 39/00** (2006.01); **G04B 39/02** (2006.01); **G04B 45/00** (2006.01)

CPC (source: EP)  
**G04B 37/0008** (2013.01); **G04B 39/006** (2013.01)

Cited by  
EP1241541A1; GB2123330A; EP0327829A1; CH674292GA3; US4967402A; US6666576B2

Designated contracting state (EPC)  
CH DE FR GB IT LI

DOCDB simple family (publication)  
**EP 0064951 A1 19821117**; **EP 0064951 B1 19940302**; DE 3280456 D1 19940922; DE 3280456 T2 19950112; HK 1000119 A1 19971205; JP S58500625 A 19830421; WO 8204135 A1 19821125

DOCDB simple family (application)  
**EP 82810187 A 19820503**; CH 8200064 W 19820503; DE 3280456 T 19820503; HK 97101627 A 19970801; JP 50144082 A 19820503