

Title (en)

A PROCESS OF SURFACE-TREATING WOOD VENEERS OR WOOD-VENEER SUBSTITUTE MATERIALS, AND APPARATUS FOR CARRYING OUT THE PROCESS

Publication

**EP 0065940 B1 19850821 (EN)**

Application

**EP 82850114 A 19820514**

Priority

SE 8103070 A 19810515

Abstract (en)

[origin: EP0065940A1] An apparatus for surface treating wood veneers or substitute materials therefor comprises means (4-7) for coating one side of a film (1) of a polyester, polyvinyl chloride or a polyolefin with a thin layer of a liquid binder; at least one heated drying cylinder (9), over which the film (1) is passed with the binder-coated side facing outwardly from the cylinder (9); a plurality of nozzles (11) which extend transversely over the film and through which air is blown onto the layer of binder to heat the binder and/or evaporate at least the major part of any binder-dispersion agent or binder-solvent present; an endless conveyor belt (15) having an upper part extending over a fixedly mounted underplate (18), the conveyor belt being arranged to advance the wood veneer or substitute material therefor, optionally arranged on a plate or sheet (16) or a profiled element; and a laminating press roll (17) operating with said underplate (18) as a dolly means to form therebetween a press nip in which the film (1) is pressed onto the veneer or substitute material therefor with the binder-coated side of said film facing towards the veneer or substitute material. The invention also relates to a method of surface treating wood veneer or substitute material therefor, in which a film of the aforementioned kind is coated on one side thereof with a thin layer of liquid binder, whereafter the film is heated and air is blown onto the binder-treated side thereof to heat the binder and/or evaporate at least the major part of any binder-dispersion or binder-solvent present, whereafter the film is brought into contact with a wood veneer or substitute material therefor, optionally arranged on a sheet or profiled element, and pressed against the wood veneer or substitute material by means of one or more heated rollers.

IPC 1-7

**B32B 31/12**; **B32B 21/08**; **B29C 65/02**

IPC 8 full level

**B29C 63/02** (2006.01); **B29C 65/02** (2006.01); **B32B 21/08** (2006.01); **B32B 37/12** (2006.01); **B32B 38/00** (2006.01); **B29C 65/48** (2006.01)

CPC (source: EP US)

**B29C 63/02** (2013.01 - EP); **B29C 65/4895** (2013.01 - EP); **B29C 65/7894** (2013.01 - EP); **B29C 66/1122** (2013.01 - EP); **B29C 66/45** (2013.01 - EP); **B29C 66/83431** (2013.01 - EP); **B32B 21/08** (2013.01 - EP US); **B32B 21/14** (2013.01 - US); **B32B 37/12** (2013.01 - EP); **B32B 37/1207** (2013.01 - EP); **B29C 65/48** (2013.01 - EP); **B29C 65/4815** (2013.01 - EP); **B29C 65/482** (2013.01 - EP); **B29C 65/483** (2013.01 - EP); **B29C 66/71** (2013.01 - EP); **B29K 2023/00** (2013.01 - EP); **B29K 2027/06** (2013.01 - EP); **B29K 2067/00** (2013.01 - EP); **B29K 2711/14** (2013.01 - EP); **B32B 2309/02** (2013.01 - EP); **B32B 2310/0454** (2013.01 - EP US); **B32B 2317/16** (2013.01 - EP); **B32B 2479/00** (2013.01 - EP US); **B32B 2607/00** (2013.01 - EP)

Cited by

CN108000863A; EP0797060A3; US7997003B2; AT406947B; WO2008155276A3

Designated contracting state (EPC)

AT BE CH DE FR GB IT LI LU NL SE

DOCDB simple family (publication)

**EP 0065940 A1 19821201**; **EP 0065940 B1 19850821**; AT E15009 T1 19850915; DE 3265588 D1 19850926; SE 8103070 L 19821116

DOCDB simple family (application)

**EP 82850114 A 19820514**; AT 82850114 T 19820514; DE 3265588 T 19820514; SE 8103070 A 19810515