

Title (en)

METHOD FOR THE SUBSEQUENT TREATMENT OF ROLLED ELONGATED MATERIAL INCLUDING PROFILES, AND ADJUSTING DEVICE FOR CARRYING OUT THIS METHOD

Publication

**EP 0067391 A3 19830302 (DE)**

Application

**EP 82104949 A 19820605**

Priority

DE 3123127 A 19810611

Abstract (en)

[origin: EP0067391A2] In a rolling-mill finishing shop for elongated material, simplifications in the work-flow downstream of a cooling rack are achieved in that each group of elongated material removed from the cooling rack is continuously aligned in a plurality of rows in the course of forward movement, is cut by flying shears, and is braked to the position of rest by a lifting and braking apparatus during transverse movement, another group of elongated material following at a distance reaching the lifting position during the braking period of the previous group of elongated material. The group of elongated material coming to rest is then conveyed transversely for collection or stacking. <IMAGE>

IPC 1-7

**B21B 43/00**; **B21B 39/00**

IPC 8 full level

**B21B 1/00** (2006.01); **B21B 15/00** (2006.01); **B21B 39/00** (2006.01); **B21B 39/12** (2006.01); **B21B 43/00** (2006.01); **B21B 1/18** (2006.01)

CPC (source: EP)

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Citation (search report)

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