

Title (en)

METHOD FOR THE SUBSEQUENT TREATMENT OF ROLLED ELONGATED MATERIAL INCLUDING PROFILES, AND ADJUSTING DEVICE FOR CARRYING OUT THIS METHOD

Publication

EP 0067391 A3 19830302 (DE)

Application

EP 82104949 A 19820605

Priority

DE 3123127 A 19810611

Abstract (en)

[origin: EP0067391A2] In a rolling-mill finishing shop for elongated material, simplifications in the work-flow downstream of a cooling rack are achieved in that each group of elongated material removed from the cooling rack is continuously aligned in a plurality of rows in the course of forward movement, is cut by flying shears, and is braked to the position of rest by a lifting and braking apparatus during transverse movement, another group of elongated material following at a distance reaching the lifting position during the braking period of the previous group of elongated material. The group of elongated material coming to rest is then conveyed transversely for collection or stacking. <IMAGE>

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IPC 8 full level

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Citation (search report)

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