

Title (en)  
Improvements in or relating to luminaires and the manufacture thereof.

Title (de)  
Verbesserungen an Leuchten und deren Herstellung.

Title (fr)  
Perfectionnements aux luminaires et à leur fabrication.

Publication  
**EP 0071476 A1 19830209 (EN)**

Application  
**EP 82304007 A 19820729**

Priority  
GB 8123371 A 19810730

Abstract (en)  
At least one structural component of a luminaire, for example a floodlight housing or a top baffle of a spotlight, is made by providing one or more sheet metal blanks, punching apertures in the blank(s) to define lines of weakness (L) therein, bending the blank(s) along lines of weakness and securing together different parts of the blank(s) that, after bending, are next to one another to retain the blank(s) in their correctly formed position.

IPC 1-7  
**F21S 1/00**

IPC 8 full level  
**F21S 2/00** (2006.01); **F21W 131/406** (2006.01)

CPC (source: EP)  
**F21V 21/30** (2013.01); **F21W 2131/406** (2013.01)

Citation (search report)  
• [Y] GB 1585433 A 19810304 - BOHNACKER R  
• [Y] DE 2233471 A1 19740124 - LICENTIA GMBH

Cited by  
GB2374919B; GB2382405A; GB2382405B

Designated contracting state (EPC)  
AT BE DE FR GB IT NL

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