

Title (en)

METHOD OF MAKING TIN PLATE SUBJECTED TO A DEEP-DRAWING AND COATING TREATMENT DURING ITS SUBSEQUENT PROCESSING

Publication

EP 0075322 A3 19830727 (DE)

Application

EP 82108716 A 19820921

Priority

DE 3137827 A 19810923

Abstract (en)

[origin: EP0075322A2] The method uses cold rolling, which is finished off with a skin pass, during which the surface roughness of the thin sheet is produced by means of skin-pass rolls roughened by a fine-grained inorganic blast medium. The skin-pass rolls used for this purpose have a ground surface blasted by a blast medium which is of a hardness - according to the Mohs' scale - of about 9 and above. <IMAGE>

IPC 1-7

B21B 27/00

IPC 8 full level

B21B 27/00 (2006.01); **C21D 7/06** (2006.01)

CPC (source: EP)

B21B 27/00 (2013.01); **B21B 27/005** (2013.01); **C21D 7/06** (2013.01); **B21B 2267/10** (2013.01); **B21B 2267/26** (2013.01)

Citation (search report)

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- [YD] STAHL UND EISEN, 88, Nr. 10, 16. Mai 1968 * Seite 485, rechte Spalte, letzter Absatz ; Seite 486, linke Spalte, Zeilen 20, 21 ; Seite 491, rechte Spalte, Absatz 4 *

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Designated contracting state (EPC)

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