

Title (en)

PROCESS FOR THE MANUFACTURE OF FIBRE MATS FROM PLASTICS MATERIAL

Publication

EP 0080655 B1 19860205 (DE)

Application

EP 82110624 A 19821118

Priority

DE 3147308 A 19811128

Abstract (en)

[origin: EP0080655A1] 1. A process for the production of fibrous mats based on plastics material, wherein fibres which consist of cured melamine resin and may be provided with a binder based on a melamine, phenolic or urea resin are laid down to form mats which have the following properties : a) the thickness is from 20 to 200 mm, preferably from 50 to 100 mm ; (b) the density is from 10 to 150 g/l^{**}-1 , preferably from 15 to 50 g/l ; (c) the thermal conductivity according to DIN 52.612 is less than 0.05 W/m-1/^{**} degree K^{**}-1 and is preferably from 0.03 to 0.04 W/m^{**}-1 / degree K^{**}-1 ; (d) the sound adsorption according to DIN 52.215-63 at 2500 Hz , converted from vertical to three-dimensional sound incidence, is greater than 90%, preferably greater than 95% ; (e) the recovery, measured on a 100 mm thick mat which was compressed to a thickness of 30 mm in the course of 2 minutes and kept at this thickness for 24 hours, is so good that the mat, upon release of the pressure, immediately springs back to a thickness of more than 80 mm, preferably of more than 90 mm, and after 6 hours has attained a thickness of more than 98 mm, preferably of more than 99 mm ; and (f) the burning behavior is so good that in the burning test according to DIN 4102, Part.2, the product is classed as a B1 building material (self-extinguishing).

IPC 1-7

E04B 1/88

IPC 8 full level

E04B 1/88 (2006.01); **E04C 2/16** (2006.01); **E04C 2/22** (2006.01)

CPC (source: EP)

E04C 2/16 (2013.01); **E04C 2/22** (2013.01)

Cited by

DE3612857A1; DE3612857C3; US6793772B2

Designated contracting state (EPC)

AT BE CH DE FR GB IT LI SE

DOCDB simple family (publication)

EP 0080655 A1 19830608; **EP 0080655 B1 19860205**; AT E17880 T1 19860215; DE 3147308 A1 19830601; DE 3269019 D1 19860320

DOCDB simple family (application)

EP 82110624 A 19821118; AT 82110624 T 19821118; DE 3147308 A 19811128; DE 3269019 T 19821118