

Title (en)  
Cigarette manufacture.

Title (de)  
Zigarettenherstellung.

Title (fr)  
Fabrication de cigarettes.

Publication  
**EP 0081021 A1 19830615 (EN)**

Application  
**EP 81305814 A 19811209**

Priority  
EP 81305814 A 19811209

Abstract (en)  
This invention is concerned with the manufacture of double cigarette units each consisting of a double-length tobacco rod having filters secured to its opposite ends. Cutting in half of such double cigarettes units to form separate filter cigarettes may be delayed until just prior to packing of the cigarettes, until which time the filters at the ends of the double cigarette units seal in the tobacco. The manufacture of double cigarette units according to this invention is an in-line process in which double tobacco rods (16A) and intervening double filters (18A) are joined by portions of tipping paper (20) while moving axially so as to form a continuous rod which is then cut through the middle of the double filters to produce the specified double cigarette units (24A).

IPC 1-7  
**A24C 5/52**

IPC 8 full level  
**A24C 5/52** (2006.01)

CPC (source: EP)  
**A24C 5/52** (2013.01)

Citation (search report)

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- [E] GB 1604347 A 19811209 - MOLINS LTD

Cited by  
US4643203A; US8802019B2

Designated contracting state (EPC)  
DE IT

DOCDB simple family (publication)  
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