

Title (en)  
Self adhesive labels.

Title (de)  
Selbstklebeetikette.

Title (fr)  
Etiquette auto-adhésive.

Publication  
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Application  
**EP 82306505 A 19821207**

Priority  
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Abstract (en)  
The invention discloses the manufacture of self adhesive labels in roll form, without a backing strip: The base web material is non-fibrous and is substantially inextensible, and it is coated on one side with release material such as a polymerisable silicone resin, and on the other side with pressure sensitive adhesive. The web is die cut to define labels therein which can be removed from the remainder of the web and applied directly to products at an application station by a method and means forming part of the invention. The die cutting may be carried out prior to the application of the release coating, or subsequently, including immediately before the application station. The invention also includes a method of making the labels using relatively small dimensioned curing and/or drying ovens for the release coating and adhesive, and also release coaters and adhesive applicators.

IPC 1-7  
**G09F 3/02**; **G09F 3/10**; **C09J 7/04**

IPC 8 full level  
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CPC (source: EP)  
**B31D 1/021** (2013.01); **B65C 9/14** (2013.01); **B65C 9/1865** (2013.01); **B65C 9/30** (2013.01); **G09F 3/0286** (2013.01); **G09F 3/10** (2013.01)

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**EP 0387916 A2 19900919**; **EP 0387916 A3 19901017**; AT E33075 T1 19880415; AU 562908 B2 19870625; AU 581119 B2 19890209; AU 6874387 A 19870625; AU 9155882 A 19830623; CA 1248412 A 19890110; DE 3278255 D1 19880421; DK 555282 A 19830616; EP 0081963 A2 19830622; EP 0081963 A3 19830720; EP 0081963 B1 19880316; EP 0184610 A2 19860618; EP 0184610 A3 19861230; ES 518164 A0 19831216; ES 8401404 A1 19831216; JP H0563798 B2 19930913; JP S58114083 A 19830707; NO 824179 L 19830616; ZA 829173 B 19831026

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