

Title (en)

METHOD OF COMPOUNDING PACKETS OF NONINTERLOCKED OR INTERLOCKED BARS AND DEVICES FOR CARRYING OUT THE METHOD

Publication

**EP 0085768 B1 19850619 (DE)**

Application

**EP 82111176 A 19821202**

Priority

DE 3151482 A 19811224

Abstract (en)

[origin: JPS58135035A] PURPOSE:To stratifiably pile steel rods successively on a piling table by turning double arm turning magnets after attracting a steel rod group separated in two or more piling layers through a rotary magnet when the steel rod group is piled. CONSTITUTION:A small steel rod group (piling) layer of at least two groups jointed to separated stopper groups 4, 5 is simultaneously positioned to the bottom of a rotary magnet 7. Further the steel rod group is contacted to the bottom side of a group of the magnet 7 by a vertically and laterally movable shuttling truck 11. Then of the double arm turning magnets 25, 26, the first turning magnet 25 in the upper part receives a steel rod group P attracted to the magnet 7, and this received group P is successively piled on a piling table 30 in a stratified state by 180 deg. rotation of the magnets (25, 26), and the other second turning magnet 26 is positioned to the bottom of the magnet 7.

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