

Title (en)
METHOD OF MANUFACTURING CODED COINS

Publication
EP 0086507 A3 19870401 (DE)

Application
EP 83200033 A 19830111

Priority
• DE 3204393 A 19820209
• DE 3207406 A 19820302

Abstract (en)
[origin: EP0086507A2] Small continuous holes are punched at equal intervals in a strip of mint metal, wire portions made of ferromagnetic material are riveted into these holes, and finally coin blanks are punched out of the strip. The metal strip can consist of non-magnetic material or of a laminated material with a ferromagnetic layer included. In this way, coins and stamps can be equipped with one or more exactly arranged coding points which can be used in appropriately designed coin testers, in addition to other test criteria, in order to differentiate low-value foreign coins or counterfeits. The imitation of such a coding would be possible only at an outlay exceeding the face value of the coin, and there can therefore can no longer be any incitement to deception.

IPC 1-7
G07F 1/06; **A44C 21/00**

IPC 8 full level
A44C 21/00 (2006.01); **G07F 1/06** (2006.01)

CPC (source: EP)
A44C 21/00 (2013.01); **G07F 1/06** (2013.01)

Citation (search report)
• [Y] GB 1251803 A 19711103
• [Y] FR 2244215 A1 19750411 - SCHULTE SCHLAGBAUM AG [DE]
• [A] DE 1558703 B2 19700326 - VER DEUTSCHE METALLWERKE AG
• [AD] DE 1774498 B1 19711223 - VER DEUTSCHE METALLWERKE AG

Cited by
EP0603564A3; US4592780A; NL9402051A; EP0343701A1; WO9429819A1; WO9618173A3; WO9930288A1

Designated contracting state (EPC)
AT BE CH DE FR GB IT LI SE

DOCDB simple family (publication)
EP 0086507 A2 19830824; **EP 0086507 A3 19870401**

DOCDB simple family (application)
EP 83200033 A 19830111