

Title (en)

Permanent mould for top pouring metal casting with at least two mould cavities.

Title (de)

Metallguss-Dauerform für fallende Giessweise mit mindestens zwei Formhohlräumen.

Title (fr)

Moule permanent pour la coulée de métaux en chute, le moule possédant au moins deux cavités.

Publication

**EP 0088387 A1 19830914 (DE)**

Application

**EP 83102107 A 19830304**

Priority

CH 142882 A 19820309

Abstract (en)

In a permanent mould (1) with a plurality of mould cavities (3, 4), the mould cavities are arranged above one another in such a way that the pouring openings are in alignment. The permanent mould is used for direct, top pouring casting for the economical production of relatively small castings.  
<IMAGE>

Abstract (de)

Bei einer Dauerform (1) mit mehreren Formhohlräumen (3, 4) sind die Formhohlräume übereinander angeordnet, derart, daß die Eingießöffnungen fluchten. Verwendung findet die Dauerform für die direkte, fallende Gießweise zur wirtschaftlichen Herstellung von kleineren Gußstücken.

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CPC (source: EP)

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