

Title (en)

Molding core for casting engine cylinder block.

Title (de)

Formkern für das Giessen eines Motorzylinderblockes.

Title (fr)

Noyau de moulage pour la coulée d'un bloc-cylindres de moteur.

Publication

EP 0092690 A1 19831102 (EN)

Application

EP 83103190 A 19830330

Priority

JP 6638582 A 19820422

Abstract (en)

A core to be used in cooperation with a mold, for casting an engine cylinder block is made in a single piece. The single piece core comprises a main portion and at least one evaporative pattern (18). The main portion has a shape for forming one or more cylinder bore and a crank chamber (15) of a cylinder block. The evaporative pattern has the same shape as a main bearing portion which is to be formed in a cylinder block and includes a main bearing housing, ribs and lubricating oil passages. The evaporative pattern is embedded in the main body (16), and is made of a material such as foamed polystyrene. When heat is applied, the evaporative pattern dissipates and leaves a cavity in the main body of the core. When casting, this cavity is filled with a molten metal and the main bearing portion is formed in the casting.

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IPC 8 full level

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CPC (source: EP)

B22C 9/046 (2013.01); **B22C 9/10** (2013.01); **B22C 9/103** (2013.01)

Citation (search report)

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- [Y] DE 2746233 A1 19780420 - DEERE & CO
- [A] AT 262524 B 19680610 - GRUENZWEIG & HARTMANN [DE]

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