

Title (en)

ELECTRODE FOR USE IN CATIONIC ELECTRODEPOSITION COATING AND COATING METHOD USING THE SAME.

Title (de)

ELEKTRODE UND VERFAHREN FÜR KATIONISCHE ELEKTROBESCHICHTUNG.

Title (fr)

ELECTRODE DESTINEE A ETRE UTILISEE DANS UN PROCEDE DE REVETEMENT PAR ELECTRODEPOSITION CATIONIQUE ET PROCEDE DE REVETEMENT UTILISANT CETTE ELECTRODE.

Publication

**EP 0093174 A4 19831223 (EN)**

Application

**EP 82902376 A 19820805**

Priority

- JP 11757481 U 19810807
- JP 11955681 U 19810812
- JP 11955781 U 19810812
- JP 12284881 A 19810805

Abstract (en)

[origin: EP0093174A1] Electrode for cationic electrodeposition coating, e.g., of automobiles, avoids elution reactions giving rise to oxygen, etc., but uses low cost materials. The electrode consists basically of an electrically conductive metal sintered body, pref. ferrite or magnetite. In an example, 5-40 mol.% of one or more types of Mo (M= Mn, Ni, Co, Mg, Cu, Zn or Cd) is mixed with 95-60 mol.% Fe<sub>2</sub>O<sub>3</sub>. The mixt. is heated 1-3 hr at 800-1000 deg.C in air and then cooled, pulverised, moulded to a required shape, sintered 3-5 hr at 1300-1400 deg.C in an atmos. of inert gas, e.g., N<sub>2</sub> or CO<sub>2</sub>, contg. not more than 5 vol.% O<sub>2</sub>, and then cooled slowly in, eg., N<sub>2</sub> or CO<sub>2</sub> with low O<sub>2</sub> content.

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**C25D 13/00**

IPC 8 full level

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CPC (source: EP)

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