

Title (en)
FOLDING MACHINE

Publication
EP 0106298 B1 19861210 (DE)

Application
EP 83110085 A 19831008

Priority
DK 448382 A 19821011

Abstract (en)
[origin: US4594867A] A sheet bending machine wherein a sheet of metal is fixed between a clamping beam and a lower beam mounted with interchangeable folding rails and wherein the bending is performed by a bending beam being swung against the projecting part of the sheet metal. The interchangeable folding rails have markings, for example, protrusions or recesses on the rear edge which cooperate with a set of members for establishment of a steering code which determines the maximum permissible bending angle for the folding rail. The code may be in the nature of a series of contacts which are opened or closed, dependent on the folding rail being used, having a recess opposite them or not. The state of the contacts may, for example, be sensed by a cam disc which curves synchronically with the swing movement of the bending beam and successively opens the contacts which are connected in parallel above them, so that a current circuit is switched when both corresponding pair of contacts are opened.

IPC 1-7
B21D 5/04

IPC 8 full level
B21D 5/04 (2006.01)

CPC (source: EP US)
B21D 5/042 (2013.01 - EP US)

Designated contracting state (EPC)
AT BE CH DE FR GB IT LI NL SE

DOCDB simple family (publication)
EP 0106298 A2 19840425; EP 0106298 A3 19840718; EP 0106298 B1 19861210; AT E24129 T1 19861215; DE 3368212 D1 19870122; DK 148470 B 19850715; DK 148470 C 19851216; DK 448382 A 19830525; US 4594867 A 19860617

DOCDB simple family (application)
EP 83110085 A 19831008; AT 83110085 T 19831008; DE 3368212 T 19831008; DK 448382 A 19821011; US 53344183 A 19830919