

Title (en)
METHOD OF MANUFACTURING A PACKAGE FROM FLEXIBLE MATERIAL

Publication
EP 0109353 B1 19880504 (DE)

Application
EP 83810422 A 19830923

Priority
CH 662682 A 19821112

Abstract (en)
[origin: EP0109353A2] 1. A method for producing a package containing at least one row of disk-shaped objects (G), especially biscuits, adjoining each other on their flat sides, according to which method the objects (G) counted and grouped for packaging are raised parallel to their flat sides into an input station (A), pushed together with a portion of a wrapping sheet (33) at right angles to their flat sides through upper and lower folding members (36, 37) into an intermediate station (B), tilted upwards in the intermediate station (B), where a longitudinal fin seam is sealed, while a feed member (41) in the meantime returns to its original position, the wrapped objects (G) then being tilted back and pushed out of the intermediate station (B) by the feed member (41) and wedge folds then being formed by folding members (41c, 48) of the feed member (41) and an output station (C), whereafter the two transverse fin seams are sealed, such that the roots of all the seams lie in a common plane.

IPC 1-7
B65D 75/20; **B65D 75/66**

IPC 8 full level
B65B 11/30 (2006.01); **B65D 75/20** (2006.01); **B65D 75/66** (2006.01)

CPC (source: EP)
B65B 11/30 (2013.01); **B65D 75/20** (2013.01); **B65D 75/66** (2013.01)

Cited by
EP0538768A1; US5215249A; EP0468367A1; EP1262425A1; GB2164316A; GB2164316B; WO02094689A1

Designated contracting state (EPC)
DE FR GB IT NL

DOCDB simple family (publication)
EP 0109353 A2 19840523; **EP 0109353 A3 19850731**; **EP 0109353 B1 19880504**; CH 661025 A5 19870630; DE 3376479 D1 19880609; ES 281319 U 19850216; ES 281319 Y 19851001; ES 525852 A0 19850516; ES 8504599 A1 19850516

DOCDB simple family (application)
EP 83810422 A 19830923; CH 662682 A 19821112; DE 3376479 T 19830923; ES 281319 U 19840831; ES 525852 A 19830922