

Title (en)

System for inspecting attached state of slide fastener separable end stop, and inspection apparatus used in said system.

Title (de)

Verfahren zum Kontrollieren des Verbindungsstandes von teilbaren Reißverschlussendgliedern und Vorrichtung dafür.

Title (fr)

Méthode d'inspection de l'état d'accouplement des butées d'extrémité séparables des fermetures à glissière et appareil utilisant ladite méthode.

Publication

**EP 0111305 A2 19840620 (EN)**

Application

**EP 83112311 A 19831207**

Priority

- JP 21421482 A 19821207
- JP 21421582 A 19821207

Abstract (en)

Disclosed is a system for inspecting the attached state of a separable end stop attached to a slide fastener. The system is used with an apparatus for manufacturing a slide fastener equipped with a separable end stop. Fastener stringers are transported by a transfer unit while a separable end stop is attached to the stringers and a completed slide fastener is discharged by a discharge unit. The discharge unit operates in a first state for engaging and feeding a slide fastener, and a second state for allowing a slide fastener to pass freely therethrough. The transfer unit passes a slide fastener through the discharge unit and transports the slide fastener to an inspection apparatus located downstream of the discharge unit. The inspection apparatus grasps a separable end stop on a slide fastener delivered by being passed through the discharge unit by the transfer unit, whereby the transfer unit releases the slide fastener and is restored to a predetermined position for the manufacture of the next slide fastener.

IPC 1-7

**A44B 19/60**; **A44B 19/42**

IPC 8 full level

**A44B 19/00** (2006.01); **A44B 19/42** (2006.01); **A44B 19/60** (2006.01)

CPC (source: EP KR US)

**A44B 19/00** (2013.01 - KR); **A44B 19/42** (2013.01 - EP US); **A44B 19/60** (2013.01 - EP US); **Y10T 29/53296** (2015.01 - EP US)

Cited by

EP0396373A1; EP0641529A3; EP0303119A1; US4838097A

Designated contracting state (EPC)

BE DE FR IT NL

DOCDB simple family (publication)

**EP 0111305 A2 19840620**; **EP 0111305 A3 19850911**; **EP 0111305 B1 19880713**; AU 2182683 A 19840614; AU 565875 B2 19871001; BR 8306815 A 19840717; CA 1208429 A 19860729; DE 3377327 D1 19880818; ES 528200 A0 19841101; ES 8500028 A1 19841101; GB 2132690 A 19840711; GB 2132690 B 19860430; GB 8332502 D0 19840111; HK 75088 A 19880923; KR 840007073 A 19841205; KR 850001047 B1 19850725; MY 8800023 A 19881231; SG 80287 G 19880415; US 4671122 A 19870609

DOCDB simple family (application)

**EP 83112311 A 19831207**; AU 2182683 A 19831130; BR 8306815 A 19831206; CA 442566 A 19831205; DE 3377327 T 19831207; ES 528200 A 19831206; GB 8332502 A 19831206; HK 75088 A 19880915; KR 830005753 A 19831205; MY 8800023 A 19881230; SG 80287 A 19871003; US 78616185 A 19851009