

Title (en)

METHOD OF MANUFACTURING A COMMUTATOR FOR A D.C. ELECTRIC MACHINE

Publication

**EP 0114420 B1 19860820 (FR)**

Application

**EP 83200097 A 19830124**

Priority

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Abstract (en)

[origin: US4598464A] Disclosed is a process for the production of a collector in the form of a collector ring for use with direct current electric machines. The process consists of heating the collector ring, comprising copper sheets and insulating mica plates, assembled in a conventional apparatus by means of an inductor coaxial with the ring, and of exposing the collector ring to a radial pressure by applying to the apparatus a pressure of a predetermined value by means of a press.

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**H01R 43/06**

IPC 8 full level

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