

Title (en)

A MACHINE FOR THE PRODUCTION OF FLASKLESS, HORIZONTALLY DIVIDED CASTING MOULDS OF SAND OR SIMILAR MATERIAL

Publication

**EP 0122116 A3 19850102 (EN)**

Application

**EP 84302319 A 19840404**

Priority

DK 155483 A 19830407

Abstract (en)

[origin: EP0122116A2] In a machine for the simultaneous production of a pair of associated upper and lower casting mould parts in pressing chambers (3, 4) which are movable towards and away from an intermediate pattern carrier (5), and for joining the mould parts after drawing off and lateral removal of said carrier, the pressing chamber walls (13, 14) have sand introduction openings (22) as well as evacuation ports (16) which by displacement of the walls in relation to the pattern carrier come into and out of position to communicate with a sand store (2) and a vacuum source, respectively, in order to produce vacuum in the chambers.

IPC 1-7

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IPC 8 full level

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CPC (source: EP)

**B22C 11/10** (2013.01); **B22C 15/23** (2013.01); **B22C 15/28** (2013.01)

Citation (search report)

- [YD] DE 2653788 B1 19770915 - BUEHLER EUGEN DIPL-ING
- [Y] FR 2463652 A1 19810227 - SINTOKOGIO LTD [JP]
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