

Title (en)

METHOD OF CRAMPING A METALLIC COVER

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Application

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Priority

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Abstract (en)

[origin: ES8501650A1] The invention relates to the fitting of a metal closure on a vessel of which the circular edge is a rigid beaded lip. The method of this invention starts with a closure blank (1) of which the edge (14) has been bent through less than 180 DEG , a thick elastic gasket (5) is positioned inside its support section (20), and then, when the closure blank (1) has been positioned under a centering press (7), it is shaped, it is fitted under the beaded lip (4) of the vessel and it is sealingly tightened in a single operation, by the movement of an annular mandrel (10) or several outer tools of the same function.

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IPC 8 full level

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