

Title (en)
POLISHING OF WOODEN PIECES IN VIBRATING POLISHING CONTAINERS AND ABRADING BODIES FOR THIS PURPOSE ESPECIALLY

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EP 0130536 A3 19860910 (DE)

Application
EP 84107332 A 19840626

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Abstract (en)
[origin: US4652469A] The invention concerns the use of working bodies of low density in vibratory abrasive finishing machines for the smoothing of articles of wood, particularly articles of furniture, between the undercoating and varnishing thereof. The working bodies have either the shape of angular resin-free wooden pins of a size of 4x4x30 mm and an average Shore A hardness of about 95 DEG to 100 DEG or a flat base opposite which there is a head surface corresponding to the shape of a spherical segment.

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B24B 31/06 (2013.01 - EP US); **B24B 31/14** (2013.01 - EP US)

Citation (search report)
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• [X] FR 2161263 A5 19730706 - COGEPRIS SA
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• [A] CH 495197 A 19700831 - HUBER ERNST [CH]
• [A] MODERN PLASTICS, Band 37, Nr. 7, März 1960, Seite 111; ASHMORE: "Tumbling thermoplastics"

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US5401206A

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AT BE CH DE FR GB IT LI LU NL SE

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