

Title (en)

METHOD AND APPARATUS FOR APPLYING TERMINALS TO ELECTRICAL CABLES

Publication

**EP 0134965 B1 19860903 (DE)**

Application

**EP 84107764 A 19840704**

Priority

DE 3325719 A 19830716

Abstract (en)

[origin: US4631822A] The invention relates to a process for the production of cables fitted with electrical connectors, in which several cables are drawn off, preferably simultaneously, from different cable storer, thereupon the cables are cut to length, at least one cable end being stripped and fitted with a connector, in which system from a cable storer in each case several cable strands of at least two different cable types are drawn off, the cable strands of each cable type being conducted into a separate transport plane or into a separate transport path of one plane, at which time the cable strands of like or unlike type are selected and conducted into a drawn-off plane, from which they are gripped and conveyed onward for cutting to length. The invention relates, further, to a device for the execution of the process including a cable storer (1) that stores different cable types, and with a cable feed changer (9) which is arranged after the cable storer (1) in transport direction of the cable strands, the cable feed changer (9) being fitted with guide elements which guide the cable strands preprogrammably into the drawn-off plane at predetermined locations at the outlet (10) of the cable feed changer (9).

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