

Title (en)
Phosphating metal surfaces.

Title (de)
Phosphatierung von Metalloberflächen.

Title (fr)
Phosphatation de surfaces métalliques.

Publication
EP 0135622 A1 19850403 (EN)

Application
EP 83304846 A 19830822

Priority
EP 83304846 A 19830822

Abstract (en)
Surfaces of iron-based metals or zinc-based metals are phosphated by contacting the metal surfaces with an acidic aqueous solution containing from 0.1 to 2.0 g/l of zinc ion, from 5 to 30 g/l of phosphate ion, from 0.2 to 3 g/l of manganese ion, and a conversion coating accelerator. The phosphated metal surfaces are then suitable for electrocoating.

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C23C 22/00

IPC 8 full level
C23C 22/18 (2006.01)

CPC (source: EP)
C23C 22/182 (2013.01); **C23C 22/184** (2013.01)

Citation (search report)
• [X] EP 0018841 A1 19801112 - AMCHEM PROD [US]
• [X] EP 0060716 B1 19880420
• [X] EP 0056881 A1 19820804 - METALLGESELLSCHAFT AG [DE], et al
• [Y] EP 0036689 A1 19810930 - METALLGESELLSCHAFT AG [DE], et al

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US5904786A; EP0439377A1; EP0401616A1; EP1012355A4; US4762572A; US5238506A; EP0448130A1; EP0261597A3; WO9015167A1

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EP 83304846 A 19830822; AT 83304846 T 19830822; BR 8400392 A 19840131; CA 446700 A 19840203; DE 3378641 T 19830822; ES 535314 A 19840821; MX 20003484 A 19840113