

Title (en)
PROCESS FOR THE ELECTROLYTIC ZINC PLATING OF STEEL

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EP 0137540 A3 19870527 (DE)

Application
EP 84201280 A 19840907

Priority
DE 3335009 A 19830928

Abstract (en)
[origin: US4547269A] A process of electrodepositing zinc on steel wherein zinc-containing aqueous sulfuric acid electrolytes are used which contain one or more oxyacids of sulfur in which the sulfur has an oxidation number from +5 to +1. The phosphatizing of the resulting zinc coatings results in phosphate coatings which are virtually free of spots. Suitable oxyacids are sulfurous acid (H₂SO₃), sulfoxylic acid (H₂SO₂), hyposulfurous acid (H₂S₂O₄) and/or thiosulfuric acid (H₂S₂O₃) in the form of acids, salts and acid anhydrides. The oxyacids should be present in the electrolyte in a concentration of 0.05 to 10 g/l, preferably 0.1 to 2 g/l.

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C25D 3/22

IPC 8 full level
C25D 3/22 (2006.01); **C25D 5/26** (2006.01)

CPC (source: EP US)
C25D 3/22 (2013.01 - EP US)

Citation (search report)

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