

Title (en)  
MOULD WITH MOVABLE PARTS FOR PRECAST CONCRETE UNITS

Publication  
**EP 0139215 B1 19871202 (DE)**

Application  
**EP 84110970 A 19840913**

Priority  
DE 3332981 A 19830913

Abstract (en)  
[origin: EP0139215A1] 1. A manufacturing device for the fabrication of relatively large, plate-like finished concrete parts, more particularly finished slabs in the shape of so-called hollow concrete slabs, which have a plurality of cylindrical and parallel cavities, with the following features : a) mould elements (5), more particularly tubes, which are arranged accordingly, are provided for moulding and can be mechanically displaced substantially horizontally along guides, between an inserted position (11), located in the mould space (10) which is to be filled with concrete and designed both for the finished part or for a plurality of finished parts, and a withdrawn position (12), which is taken up after concreting and is located outside the mould space (10), b) the mould space (10) is limited or subdivided by a pallet (8), which is arranged so that it can be pushed in or pulled out and which forms the approximately horizontal mould base (9), and by side walls (3), which are approximately parallel to the direction of displacement of the mould elements (5) and are arranged to the side of the mould elements (5) at the longitudinal edges of the pallet (8), and also by transverse walls (transverse stop means) (7) and in some cases longitudinal stop means, c) the side walls (3) each have an upper (15), a middle (17) and a lower (19) wall portion, in which the middle wall portion (17) projects relative to the lower portion (17) and the upper portion (15) into the interior (10) of the mould space, being characterised by the following features : d) the upper wall portion (15) is slightly inclined upwardly towards the mould space (10) and is guided for displacement approximately at right angles to the pallet (8), e) the middle wall portion (17) is formed by a wall element (6) which can be displaced together with the mould elements (5) between the moulding position (13) or the inserted position (11) and the mould release position (14) or the withdrawn position (12), f) the lower wall portion is formed by a side wall extension (19) of the pallet (8), on which the wall element (6) is guided.

IPC 1-7  
**B28B 7/18**

IPC 8 full level  
**B28B 7/18** (2006.01)

CPC (source: EP)  
**B28B 7/186** (2013.01)

Citation (examination)  
• DE 3038871 A1 19820527 - DENNERT HEINZ, et al  
• DE 3203158 A1 19821202 - EBENSEER BETONWERKE GMBH [AT]

Cited by  
FR2649638A2; CN114654570A; WO9624476A1

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**EP 0139215 A1 19850502; EP 0139215 B1 19871202**; AT E31157 T1 19871215; DE 3332981 A1 19850404; DE 3332981 C2 19870723; DE 3467865 D1 19880114

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